



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00132-3G
Job Sheet 170155



000595

Part No: RBW6705G00132-3G

Job Qty: 1 ea

Part Name: AW139 Main Rotor & Tail Rotor Rigging Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G00132-3G Rev A1 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/8/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs		3/9/18	0.00	1.00	Small Fab-9		MLL
110	QC	1 pcs		3/9/18	0.00	0.00	QC5		MLL DAS 38
120	Packaging	1 pcs		3/9/18	0.00	0.00	Packaging3		DAS 38
130	QC21-FG	1 Ea		3/9/18	0.00	0.00	QC21		21 38 FEB 0 2018

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1550-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ APP-1550-E	1	0	0	0
	✓ RB41011	1	965	0	0
	✓ RBW6705G00132-3G-27	1	0	0	0
	✓ RBW6705G00132-3G-29	1	0	0	0
	RBW6705G00132-3G-31	1	0	0	0
	RBW6705G00132-3G-33	1	0	0	0
	RBW6705G02031-3G OK	1	1	0	0
	RBW6705G02131-3G OK	3	3	0	0
	RBW6705G02231-3G OK	2	2	0	0
	RBW6705G02331-3G ✓	1	1	0	0
	RBW6705G02431-3G OK	3	0	0	0
	✓ RBW6705G02532-3G OK	3	3	0	0
	RBW6705G02631-3G OK	1	0	0	0
	RBW6705G02732-3G OK	1	1	0	0
	RBW6705G02831-3G ✓	1	0	0	0
	RBW6705G02931-3G OK	1	1	0	0
	RBW6705G03031-3G OK	1	1	0	0
	RBW6705G04131-3G OK	2	2	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



AW139 Main Rotor & Tail Rotor Rigging Pin

PART NO: RBW6705G00132 - 3G

Original Serial #: S039959

Revision:

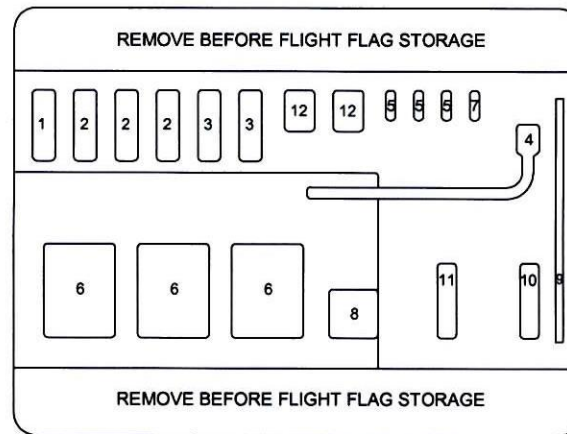
Operation: Start up Operation 02/07/18

Change No:

Job No: 170155

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	FOR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -29 CUTOUT TO TWO SEPARATE RECESSED POCKETS FOR -31 & -33 PLACARD PER RW.	4/25/11	RJC	
1		-28 ADDED CUTOUT FOR CLEARANCE TO BOTTOM OF FOAM. -31 CH'D LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS. -33 CH'D LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS.	2/14/13	DM	RJC
1A	14-0134	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D TAN WAS RBW6705G00131-3G IS RBW6705G00132-3G. -11 CH'D B/O INFO WAS RBW6705G02531-3G IS RBW6705G02532-3G. -18 CH'D B/O INFO WAS RBW6705G02731-3G IS RBW6705G02732-3G. CH'D PLACARD WAS RED BARN RB41000 IS DART RB41011.27 CH'D DIMS WAS 1.82 IS 1.80. WAS 1.03 IS 1.40. DELETED DIM 4X 1.00. ADDED DIM 4X 1.00 X .45. -41 DELETED NON-CRITICAL DIMS. CH'D DIM WAS .063 IS (.063). CH'D PINS ON PLACARD WAS RBW6705G02031-3G IS RBW6705G02032-3G. WAS RBW6705G02731-3G IS RBW6705G02732-3G. -33 DELETED NON-CRITICAL DIMS. CH'D DIM WAS .063 IS (.063). -31 & -33 WAS B/O IS NOW DONE IN HOUSE.	8/18/14	DPD	RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170155 M-J
18-01-11

ASSEMBLY QTY	BO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BO INFORMATION OR SPECIFICATIONS	Pg.
		-1	1	RIGGING PIN ASSEMBLY N°1		RBW6705G02031-3G	1
		-3	3	RIGGING PIN ASSEMBLY N°2		RBW6705G02131-3G	1
		-5	2	RIGGING PIN ASSEMBLY N°3		RBW6705G02231-3G	1
		-7	1	RIGGING PIN ASSEMBLY N°4		RBW6705G02331-3G	1
		-9	3	M/R ACTUATOR LEVER RIGGING FORK		RBW6705G02431-3G	1
		-11	3	M/R ACTUATOR STROKE GAG		RBW6705G02532-3G	1
		-13	1	T/R ACTUATOR LEVER RIGGING FORK		RBW6705G02631-3G	1
		-15	1	T/R ACTUATOR STROKE GAG		RBW6705G02732-3G	1
		-17	1	WARNING FLAG		RBW6705G02831-3G	1
		-19	1	M/R ACTUATOR BLOCK SIMULATION TOOL		RBW6705G03031-3G	1
		-21	1	T/R ACTUATOR BLOCK SIMULATION TOOL		RBW6705G02931-3G	1
		-23	2	RIGGING PIN ASSEMBLY N°5		RBW6705G04131-3G	1
	BO	-25	1	HARD CASE	PLASTIC	PELICAN #APP-1550-E	NIS
	BO	-27	1	BOTTOM FOAM	Y-20, BLACK	5-3/4 x 14-1/4 x 18-7/8 I. R. SPECIALTIES	2
	BO	-29	1	LID FOAM	Y-20, BLACK	1-3/4 x 14-1/4 x 18-5/8 I. R. SPECIALTIES	3
		-31	1	IDENTIFICATION PLACARD	PLASTIC	1/16 x 5 x 7	4
		-33	1	LOCATION PLACARD	PLASTIC	1/8 x 3 x 4-1/8	5
	BO	-35	1	DART PLACARD (TOP OF CASE)	ALUMINUM	RB41011	NIS

DART AEROSPACE	
TITLE M/R & T/R RIGGING PIN KIT	
DRG NO. RBW6705G00132-3G	REV 1A
MATL. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .01 ANGLES ± .5° FRESH	DRAWN BY PERRITT APPROVED [Signature] SPEC. USED ON MODEL AGUSTA
SCALE 1:4	DATE 1-28-10 SHEET 1 of 5